

## Genuine Miller® Options and Accessories

**Digital Display V/WFS 186498** Field  
Dual-function, back-lit LCD digital meter with selector switch. The digital meter allows the wire feed speed to be preset in inches per minute or meters per minute. The voltage function, if used with a current Miller-manufactured, electronically controlled, constant-voltage power source, allows the arc voltage to be preset and monitored on the digital display. When used with voltage control **194211**.

**Voltage Control 194211** Field  
Standard on 24A. Installs in front panel of the feeder to allow remote voltage control of most Miller, electronically controlled CV or CC/CV power sources.

*Note: The field kit voltage control includes a 10-foot (3 m) cord that replaces the standard cord supplied with the feeder.*

**Run-In Control 193391** Field  
Standard on 24A. A separate wire feed speed adjustment to control wire speed prior to arc initiation. This control may be beneficial to aid arc starting with certain types of power sources.

**Preflow/Postflow and Spot Control 186496** Field  
Installs inside feeder under an easy access hinged cover. Provides up to 5 seconds of spot weld time and has adjustable timers (0.25 to 5 seconds) for controlling gas flow prior to arc initiation and after completion of weld.



**Carrying Cart 056301**  
A utility cart for the wire feeder and other miscellaneous welding supplies. Height: 34 inches (863 mm). Lower tray height: 9 inches (228 mm). Shipped disassembled.



**Feeder Cart 142382**  
A low-profile, creeper cart which allows the operator to easily move the feeder around the work area. Shipped disassembled.

**Turntable Assembly 146236**  
Allows rotation of the feeder as operator changes work positions. This reduces strain and bending on gun cable.

**Hanging Bail (Electrically Isolated) 058435**  
Used for suspending feeder over work area.



**Spool Cover 057607**  
For 12-inch (305 mm) spool.

**Spool Adapter 047141**  
For use with 14-pound (6.4 kg) spool of Lincoln self-shielding wire.



**Wire Reel Assembly 108008**  
For 60-pound (27 kg) coil of wire.

**Reel Cover 195412**  
For 60-pound (27 kg) coil. Helps to protect the welding wire from dust and other contaminants.



**PSA-2 Control 141604**  
Required when using the 22A wire feeder with power sources having only 115 VAC available. The PSA-2 control can be conveniently mounted on the wire feeder or positioned at the power source. The control is equipped with a 14-pin receptacle for direct connection of the wire feeder control cord. A short cord with a four-pin amp plug is hard wired to the control. A 10-foot (3 m) interconnecting cord with a four-pin amp for connection to the PSA-2 and Hubbell connectors for older-style Miller CV power sources is included. The PSA-2 control can also be used with competitive power sources requiring a contact closure for contactor control.

### Extension Cables for 14-Pin Plugs to 14-Pin Sockets\*

**242208025** 25 ft. (7.6 m)

**242208050** 50 ft. (15.2 m)

**242208080** 80 ft. (24.4 m)

Provides 14-pin, 24 VAC, contactor and voltage control. Add to the standard 10-foot (3 m) feeder cable to extend feeder farther from power source.

*\*For additional lengths visit [MillerWelds.com/equiptoweld](http://MillerWelds.com/equiptoweld).*