

Genuine Miller® Accessories



Protective Cover 300388
Mildew-resistant, odor-free, waterproof cover protects your machine's finish. Cable management pouches provide storage for 20-foot (6.1 m) torch and work cables.



XT60 Consumable Kit 256033
Consumable kit includes 3 standard electrodes, 3 standard tips, 1 drag shield, 1 deflector, 1 o-ring, 1 swirl ring, 1 retaining cup, 1 gouge tip, 1 gouge shield and silicone grease.



In-Line Air Filter Kit 228926
Mounts to the back of the Spectrum® 875 and 875 Auto-Line™. Includes male and female 1/4-inch NPT quick-disconnect fittings and hose for easy on/off connection. The replaceable filter element filters to .85 microns for removal of 99.9 percent of water, dirt and oil.



Female Receptacle 

Full KVA Adapter Cord 300517 Field NEMA 14-50P to NEMA 6-50R. Adapts engine drive 120/240 V plug to Spectrum® 240 V plug.



Plasma Standoff Roller Guide 253054
Helps maintain recommended standoff distance to maximize cutting performance and improve tip life.

In-Line Air Filter Replacement Element 228928
For in-line filter 228926.



Torch Cable Covers
239642 20 ft. (6.1 m)
231867 25 ft. (7.6 m)
231868 50 ft. (15.2 m)



RTI Filter and Bracket 300491
Dryer will remove water, dirt and oil as small as one micron with 99.9 percent efficiency. Can be mounted on plasma cutter or on wall. Install as close as possible to point of air consumption.



Plasma Circle-Cutting Guide 253055
Cut straight lines or circles up to 12-inch diameter with ease.



Flexible Work Cable
234838 20 ft. (6.1 m)
234930 50 ft. (15.2 m)
Work cable with quick connect and heavy-duty clamp.

Miller Service Parts Accessories

The following accessories must be ordered from Miller Service Parts.

RTI Replacement Filter Element 212771
For RTI filter 300491.



Suction/Magnetic Pivot Base 195979
Add this to your cutting guide for convenient attachment to all flat surfaces. The extended arm accommodates holes up to 30-inch diameter.

Safety Glasses (shade 5 lenses, recommended)



235658 Black frame
235657 Blue frame
235659 Orange frame
272205 Slag™ black frame
272209 Slag™ white frame
Form-fitting orbital eye coverage with increased comfort and style. Meets ANSI Z87.1 standards.

Automation Accessories

For Spectrum 875 (single-phase)



Automation Kit 301156
Now available for single-phase Spectrum 875, kit works with both XT60M long and short body machine torches to provide automation capabilities. Consists of the following components which can also be ordered separately:

- **Jumper Plug 256574**
For changing back to hand-held torch after kit has been installed.
- **Internal Remote Harness 265527**
For remote start only.
- **CNC Signal Cable 220240**
For arc initiation and cutting sequence.
- **Voltage Sensing Signal Wire Assembly 300872**
For torch height control.
- **Shield Sense Tab 263310**

External Reed Switch 190602

Provides dry contact closure for ok-to-move signal. (Not included with Automation Kit 301156.)

For Spectrum 875 Auto-Line



Automation Kit 301157
Kit for Spectrum 875 Auto-Line works with both XT60M long and short body machine torches to provide automation capabilities. Consists of the following components which can also be ordered separately:

- **Internal Remote Harness 265528**
For remote start and ok-to-move signal.
- **CNC Signal Cable 220240**
For arc initiation and cutting sequence.
- **Voltage Sensing Signal Wire Assembly 246285**
For torch height control.
- **Remote Pendant Control 195513**
For remote manual momentary on/off.
- **Shield Sense Tab 263310**

Note: Automation Kits are for upgrading hand-held torch packages to add machine torch capabilities. Machine torches are not included in Automation Kits and must be ordered separately. See back page to order machine torches.