

Genuine Miller® Accessories



Optima™ #043 389

A multipurpose, microprocessor-based pulse control for both synergic MIG (wire welding or GMAW) or manual MIG pulsing. Use this control with the XMT CC/CV power

sources and any Miller wire feeder, including automatic feeders and spool guns. Includes a 25-foot (7.6 m) cord with 14-pin plug. (Not for use with XMT VS model.)

Extension Cables for Optima

- #242 205 025 25 ft. (7.6 m)
- #242 205 050 50 ft. (15 m)
- #242 205 080 80 ft. (24.3 m)



WC-24 Weld Control #137 549

Designed for use with Miller CV power sources supplying 24 VAC and 14-pin receptacles. For use with Spoolmatic 30A spool gun.



HF-251D-1 High-Frequency Arc Starter and Stabilizer #042 388

Portable 250-amp, 60-percent duty cycle unit adds high frequency to the welding circuit to help start the arc when using the DC TIG (GTAW) process. Operates on 115 VAC, 50/60 Hz. See Lit. Index No. AY/5.1.



Wireless Remote Foot Control #300 429

For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 90-foot (27.4 m) operating range.



Wireless Remote Hand Control #300 430

For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 300-foot (91.4 m) operating range.



RFCS-14 Foot Control #043 554

Foot current and contactor control. Includes 20-foot (6 m) cord and 14-pin plug.



RHC-14 Hand Control*

- #242 211 020 20-foot (6 m) cord
- #242 211 100 100-foot (30.5 m) cord

Miniature hand control for remote current and contactor control. Dimensions: 4 x 4 x 3.25 inches (102 x 102 x 82 mm). Includes cord and 14-pin plug.

**Custom lengths available in 5-foot increments up to 50 feet and 10-foot increments up to 100 feet.*



RMLS-14 #129 337 14-pin plug Momentary- and maintained-contact rocker switch for contactor control. Push forward for maintained contact and back for momentary contact. Includes 20-foot (6 m) cord.



RCC-14 Remote Contactor and Current Control #151 086 14-pin plug Rotary-motion fingertip control fastens to TIG torch using two Velcro® straps. Includes 26.5 foot (8 m) control cord.



RCCS-14 Remote Contactor and Current Control #043 688 14-pin plug Up-and-down rotary-motion fingertip control. Great for applications that require a finer amperage control. Includes 26.5-foot (8 m) control cord.

Extension Cables for Remote Controls and 24 VAC Wire Feeders*

- #242 208 025 25 ft. (7.6 m)
 - #242 208 050 50 ft. (15 m)
 - #242 208 080 80 ft. (24.3 m)
- 14-pin plug to 14-pin socket. Not for use with Optima or XR-AlumaFeed feeder.

**Custom lengths available in 5-foot increments up to 50 feet and 10-foot increments up to 100 feet.*

Running Gear



MIGRunner™ Cart #195 445

Running Gear Cylinder Rack #300 408

For dual feeders Small footprint and easily maneuverable, with cylinder rack low enough that you do not have to lift bottles.



XMT Cylinder Cart #042 537

Carries two 160-pound (72.6 kg) gas cylinders, or one gas cylinder and one coolant system for TIG

(GTAW) welding. Feeder mounts to tray above power source.



Universal Carrying Cart and Cylinder Rack #042 934

Holds power source, and gas cylinder up to 56 inches

(142.2 cm) high measuring 6 to 9 inches (15.2 to 22.8 cm) in diameter.