

WELDING GEAR READY-PAKS[®]

Personal Protective Equipment and Welding Tool Product Bundles



LINCOLN[®]
ELECTRIC

WELDING GEAR READY-PAKS®



Standard Ready Pak



Intermediate Education Ready Pak



Women's Ready Pak



Introductory Education Ready Pak



Industrial Ready Pak



Premium Ready Pak



GOOD

PERFORMANCE

BEST



Introduction

Welding and cutting processes require that proper safety precautions be taken, including use of personal protective equipment. Additionally, these processes either require or can be completed more efficiently & accurately if certain tools are used.

What is a Welding Gear Ready-Pak?

- It is a product bundle that may contain personal protective equipment (PPE) and hand tools which are needed for welding and cutting applications.

What are the Benefits of Purchasing a Ready-Pak?

- **Complete System** – Each bundle was designed of products that work together to provide appropriate fit, protection and performance.
- **Simplicity & Reduced Hassle** – Saves time from understanding what is needed, picking out individual items and potentially missing an important item. Each ready-pak is ordered by selecting a single part number.
- **Targeted for Common Applications and Individuals** – Each package was designed of an assortment of products that meet specific criteria:
 - Usage Rate
 - Welding / Cutting Processes
 - Amperage Range
 - Performance

WELDING GEAR READY-PAK EXAMPLES

SCENARIO 1:

Tony, a farmer from Kansas, stick welds at range of 80-150 amps a couple times per year to fix equipment that breaks down. He has a budget of \$300 dollars.

Recommendation:

Industrial Ready-Pak or Standard Ready-Pak

SCENARIO 2:

Paul, an enrolling welding student who plans to pursue a career in welding fabrication, needs to buy PPE and tools for a comprehensive education program. He has a budget of \$500 dollars.

Recommendation:

Intermediate Education Ready-Pak or Premium Ready-Pak

STANDARD WELDING GEAR READY-PAK®

Key Features and Benefits

- » **Passive Welding Helmet** provides low cost and lightweight eye protection
- » **Flame Retardant Cotton Jacket** provides lightweight, comfortable upper body protection
- » **Traditional Leather Gloves** offer versatile protection for welding and fabrication
- » **Includes Essential Tools** for Stick, MIG and Flux-Core welding processes

Order Number:

K4416-M, K4416-L, K4416-XL, K4416-2XL, K4416-3XL



Usage
Recommendations:

Best Suited For:

Beginners, Hobbyists,
Introductory Education
Courses

Welding Processes:

Stick, MIG & Flux-Core

Cutting Processes:

N/A

Recommended Welding

Positions:

Horizontal / Flat

Recommended Amperage

Ranges:

1-250 Amps

Sizes Available:

Medium, Large, XL, 2XL, 3XL

What's Included

Contents	Helmet	Jacket	Gloves	Eye/Face Protection	Head Protection	Hand Tools			Storage
Description	VIKING® Industrial Passive	Traditional FR Cotton Welding Jacket - Khaki	Traditional MIG/Stick Welding Gloves	Clear Safety Glasses	FR Doo Rag	Chipping Hammer	Welding Pliers	3x19 Steel Wire Brush	Industrial Duffel Bag
Product No.	K3371-1	K3317-SIZE	K2979-ALL	K3104-1	K2993-ALL	K4022-1	K4014-1	K3184-1	K3096-1

INTRODUCTORY EDUCATION WELDING GEAR READY-PAK®

Key Features and Benefits

- » **Auto-darkening Welding Helmet** reduces training time, increases productivity and improves versatility
- » **Flame Retardant Cotton Jacket** provides lightweight, comfortable upper body protection
- » **Welders Backpack** improves storage organization, capacity and comfort
- » **Includes Essential Tools** for Stick, MIG and Flux-Core welding processes

Order Number:

K4590-M, K4590-L, K4590-XL, K4590-2XL, K4590-3XL



Usage Recommendations:

Best Suited For:

Hobbyists, Introductory Education Courses, Agricultural Education, Maintenance & Repair

Welding Processes:

Stick, MIG & Flux-Core

Cutting Processes:

Oxy-Fuel & Plasma Cutting

Recommended Welding Positions:

Horizontal / Flat

Recommended Amperage Ranges:

1-250 Amps

Sizes Available:

Medium, Large, XL, 2XL, 3XL

What's Included

Contents	Helmet	Jacket	Gloves	Eye/Face Protection		Head Protection	Hand Tools			Storage		
Description	VIKING® 1740 Series Auto-Darkening	Traditional FR Cotton Welding Jacket - Black	Traditional MIG/Stick Welding Gloves	Clear Safety Glasses	Shade 5 IR Safety Glasses	Welding Beanie	Chipping Hammer	Welding Pliers	3x19 Steel Wire Brush	Fillet Gauge	Soap Stone	Welders Backpack
Product No.	K3282-2	K2985-SIZE	K2979-ALL	K3104-1	K2967-1	K2994-L/XL	K4022-1	K4014-1	K3184-1	K3720-1	K3725-1	K3740-1

INTERMEDIATE EDUCATION WELDING GEAR READY-PAK®

Key Features and Benefits

- » **Auto-darkening Welding Helmet** reduces training time, increases productivity and improves versatility
- » **Leather Sleeved Welding Jacket** provides enhanced upper body protection and improved durability
- » **Professional Face Shield** provides full face impact protection for grinding applications
- » **Welders Backpack** improves storage organization, capacity and comfort
- » **Complete Tool Set** for setup, welding and inspection

Order Number:

K4595-M, K4595-L, K4595-XL, K4595-2XL, K4595-3XL



Usage Recommendations:

Best Suited For:

Career & Technical Education Programs, High Schools, Hobbyists and Professionals

Welding Processes:

Stick, MIG, Pulsed MIG, TIG, Pulsed TIG & Flux-Core

Cutting Processes:

Oxy-Fuel & Plasma Cutting

Recommended Welding Positions:

Horizontal / Flat & Vertical

Recommended Amperage Ranges:

1-400 Amps

Sizes Available:

Medium, Large, XL, 2XL, 3XL

What's Included

Contents	Helmet	Jacket	Gloves		Eye/Face Protection			Head Protection	Hand Tools								Storage
Description	VIKING® 1740 Series Auto-Darkening	Leather Sleeved Welding Jacket - Black	Traditional MIG/Stick Welding Gloves	Leather TIG Gloves	Clear Safety Glasses	Shade 5 IR Safety Glasses	Clear Premium Face Shield	Welders Cap	Chipping Hammer w/Wire Brush	Welding Pliers	Fillet Gauge	Soap Stone	Tape Measure	C-Clamp Pliers	Tip Cleaner	Striker	Welders Backpack
Product No.	K3282-2	K2985-SIZE	K2979-ALL	K2981-SIZE	K3104-1	K2967-1	K3750-1	K3203-ALL	K4022-1	K4014-1	K3720-1	K3725-1	K3722-1	K3721-1	K3724-1	K3727-1	K3740-1

INDUSTRIAL WELDING GEAR READY-PAK®

Key Features and Benefits

- » **Auto-darkening Welding Helmet** reduces training time, increases productivity and improves versatility
 - Features industry leading 4C® Lens Technology to improve quality and reduce eye strain
 - 3 year hassle free warranty
- » **Leather Sleeved Welding Jacket** provides enhanced upper body protection and improved durability
- » **Complete Set of Welding Gloves** designed for optimal performance and comfort in Stick, MIG and TIG applications
- » **Industrial Duffle Bag** has a 50+ lb carrying capacity for storage of all PPE & tools

Order Number:

K3699-M, K3699-L, K3699-XL, K3699-2XL, K3699-3XL



Usage Recommendations:

Best Suited For:

Professionals, Complete Hobbyists, Career & Technical Education Programs

Welding Processes:

Stick, MIG, Pulsed MIG, TIG, Pulsed TIG & Flux-Core

Cutting Processes:

Oxy-Fuel, Plasma Cutting and Arc Gouging

Recommended Welding Positions:

Horizontal / Flat & Vertical

Recommended Amperage Ranges:

1-500 Amps

Sizes Available:

Medium, Large, XL, 2XL, 3XL

What's Included

Contents	Helmet	Jacket	Gloves			Eye/Face Protection	Head Protection	Hand Tools			Storage
Description	VIKING® 1840 Series Auto-Darkening	Leather Sleeved Welding Jacket - Black	Heavy Duty MIG/Stick Welding Gloves	DynaMIG Welding Gloves	Leather TIG Gloves	Clear Anti-Scratch/Anti-Fog Safety Glasses	Welders Cap	Chipping Hammer w/ Wire Brush	Welding Pliers	Soap Stone	Industrial Duffle Bag
Product No.	K3023-3	K3106-SIZE	K4082-SIZE	K3805-SIZE	K2981-SIZE	K2965-1	K3203-ALL	K4022-1	K4014-1	K3725-1	K3740-1

PREMIUM WELDING GEAR READY-PAK®

Key Features and Benefits

- » **Auto-darkening Welding Helmet** reduces training time, increases productivity and improves versatility
 - Features industry leading 4C® Lens Technology to improve quality and reduce eye strain
 - Extra large auto darkening viewing area
 - 3 year hassle free warranty
- » **Premium Leather Sleeved Welding Jacket** provides enhanced upper body protection, increased comfort/fit and improved durability
- » **Complete Set of Welding Gloves** designed for optimal performance and comfort in Stick, MIG and TIG applications
- » **Industrial Duffle Bag** has a 50+ lb carrying capacity for storage of all PPE & tools

Order Number:

K3715-M, K3715-L, K3715-XL, K3715-2XL, K3715-3XL



Usage
Recommendations:

Best Suited For:

Professionals, Complete Hobbyists, Career & Technical Education Programs

Welding Processes:

Stick, MIG, Pulsed MIG, TIG, Pulsed TIG & Flux-Core

Cutting Processes:

Oxy-Fuel, Plasma Cutting and Arc Gouging

Recommended Welding Positions:

Horizontal / Flat & Vertical

Recommended Amperage Ranges:

1-500 Amps

Sizes Available:

Medium, Large, XL, 2XL, 3XL

What's Included

Contents	Helmet	Jacket	Gloves			Eye/Face Protection		Head Protection	Hand Tools				Storage
Description	VIKING® 3350 Series Auto-Darkening	Shadow Split-Leather Sleeved Jacket	Heavy Duty MIG/Stick Welding Gloves	DynaMIG HD Welding Gloves	Premium Leather TIG Gloves	Clear Anti-Scratch/ Anti-Fog Glasses	Clear Premium Face Shield	Welding Doo Rag	Chipping Hammer	Welding Pliers	3x19 Steel Wire Brush	Soap Stone	Industrial Duffle Bag
Product No.	K3282-2	K2986-SIZE	K4082-SIZE	K3805-SIZE	K2981-SIZE	K3104-1	K3750-1	K3203-ALL	K4021-1	K4014-1	K3184-1	K3725-1	K3740-1

WOMEN'S WELDING GEAR READY-PAK®

Key Features and Benefits

- » **Auto-darkening Welding Helmet** reduces training time, increases productivity and improves versatility
 - Features industry leading 4C Lens Technology to improve quality and reduce eye strain
 - Extra large auto darkening viewing area
 - 3 year hassle free warranty
- » **Women's Sized Leather Sleeved Welding Jacket** provides enhanced upper body protection, increased comfort/fit and improved durability
- » **Women's Sized Welding Gloves** designed for optimal performance and comfort in Stick, MIG and TIG applications

Order Number:

K3238-XS, K3238-S, K3238-M, K3238-L, K3238-XL



Usage Recommendations:

Best Suited For:

Professionals, Hobbyists, Career & Technical Education Programs

Welding Processes:

Stick, MIG, Pulsed MIG, TIG, Pulsed TIG & Flux-Core

Cutting Processes:

Oxy-Fuel, Plasma Cutting & Arc Gouging

Recommended Welding Positions:

Horizontal / Flat & Vertical

Recommended Amperage Ranges:

1-400 Amps

Sizes Available:

XS, Small, Medium, L, XL

What's Included

Contents	Helmet	Jacket	Gloves		Eye/Face Protection	Head Protection	Storage
Description	VIKING® 3350 Series Auto-Darkening Welding Helmet [Jessi vs Robot Graphic]	Jessi Combs Shadow Leather Sleeved Jacket	Traditional MIG/Stick Welding Gloves	Jessi Combs Steel Worker Welding Gloves	Clear Anti-Scratch/ Anti-Fog Safety Glasses	Welding Doo Rag	Industrial Duffel Bag
Product No.	K3372-3	K3114-SIZE	K3232-SIZE	K3231-SIZE	K2965-1	K3203-ALL	K3096-1



LINCOLN
ELECTRIC

EMERGENCY

MP

Comparison Chart »

Protection/Usage	Product Type	Standard Ready-Pak®	Introductory Education Ready Pak®	Intermediate Education Ready Pak®	Industrial Ready-Pak®	Women's Ready-Pak®	Premium Ready-Pak®
Eye/Face Protection	Passive Helmet	•					
	Auto-Darkening Helmet		•	•	••	•••	•••
	Clear Safety Glasses	•	•	•	••	••	•••
	Shade 5 IR Glasses		•	•			
	Face Shield			•••			•••
	Headwear	•••	••	•••	•••	•••	•••
Body/Arm/Head Protection	Flame Retardant Jacket	••	••				
	Leather Sleeved Jacket			••	••	•••	•••
	Stick Gloves	••	••	••	•••	•••	•••
	MIG Gloves				•		••
	TIG Gloves			••	••	••	•••
Welding Tools	Welding Pliers	•	•	•	•		•
	Chipping Hammer	•	•	•	•		•
	Wire Brush	•	•	•	•		•
	Fillet Gauge		•	•			•
	Tape Measure			•			
	Soap Stone with Holder		•	•			•
	C-Clamp Pliers			•			
	Tip Cleaner			•			
Storage	Striker			•			
	Duffle Bag	•••			•••	•••	•••
	Backpack		•••	•••			
Performance	Good ←————→ Best						
Recommended Processes	Stick, MIG, Flux-Core	Stick, MIG, Flux-Core, Oxy-Fuel, Plasma Cutting	Stick, MIG, TIG, Flux-Core, Oxy-Fuel, Plasma Cutting	Stick, MIG, TIG, Flux-Core, Oxy-Fuel	Stick, MIG, TIG, Flux-Core, Oxy-Fuel, Plasma Cutting	Stick, MIG, TIG, Flux-Core, Oxy-Fuel, Plasma Cutting	Stick, MIG, TIG, Flux-Core, Oxy-Fuel, Plasma Cutting
Recommended Amperage Range [amps]	1-250	1-250	1-400	1-500	1-400	1-500	1-500
Price Range	\$150-\$200	\$250-\$300	\$350-\$425	\$350-\$425	\$450-\$550	\$450-\$550	\$450-\$550

KEY: • Good •• Better ••• Best

CUSTOMER ASSISTANCE POLICY

The business of The Lincoln Electric Company[®] is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

Lincoln Electric is a responsive manufacturer, but the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

Subject to Change – This information is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.com for any updated information.