AugmentedArc®  
Augmented Reality Welding System

<table>
<thead>
<tr>
<th>Processes</th>
<th>Material Types</th>
<th>Joints</th>
<th>Workpiece Positions</th>
<th>Input Power</th>
</tr>
</thead>
<tbody>
<tr>
<td>MIG (GMAW)</td>
<td>Steel</td>
<td>Bead on plate</td>
<td>Horizontal</td>
<td>115 V, 15 A, 60 Hz</td>
</tr>
<tr>
<td>Flux-cored (FCAW)</td>
<td>Stainless</td>
<td>T-joint</td>
<td>Vertical</td>
<td>230 V, 10 A, 50 Hz</td>
</tr>
<tr>
<td>Stick (SMAW)</td>
<td>Aluminum</td>
<td>Butt joint</td>
<td>Flat</td>
<td></td>
</tr>
<tr>
<td>TIG (GTAW)</td>
<td></td>
<td>Lap joint</td>
<td>Overhead</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Pipe-to-plate</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>But pipe</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Quick Specs

- **Processes**
  - MIG (GMAW)
  - Flux-cored (FCAW)
  - Stick (SMAW)
  - TIG (GTAW)

- **Material Types**
  - Steel
  - Stainless
  - Aluminum

- **Joints**
  - Bead on plate
  - T-joint
  - Butt joint
  - Lap joint
  - Pipe-to-plate
  - Butt pipe

- **Workpiece Positions**
  - Horizontal
  - Vertical
  - Flat
  - Overhead

- **Input Power**
  - 115 V, 15 A, 60 Hz
  - 230 V, 10 A, 50 Hz

The industry’s most realistic welding simulation solution for classroom training.

For beginner to advanced-level weld students, the AugmentedArc system simulates multiple welding processes, blending real-world and computer-generated images into a unique, augmented reality environment.

AugmentedArc simulator and helmet both feature augmented-reality displays.

Specially coded workpieces provide a wide range of training applications.

Specially designed gun, torch, stinger and filler metal components relay user data to the computer for processing.

AugmentedArc work stand allows for training in out-of-position applications.

Comes complete with:
- AugmentedArc simulator
- Teacher software (see below for description)
- Black Infinity® AR helmet with premium headgear
- AugmentedArc router
- MIG gun with AR nozzle
- SMAW stinger
- TIG torch with AR nozzle
- Two electrode/filler rods with AR tips
- Work stand for out-of-position applications
- Five workpieces: t-joint, butt joint, lap joint, pipe-to-plate and butt pipe

Teacher software is a user-friendly and flexible learning management system (LMS) that allows instructors to manage courses, content and students, and maximizes the usefulness of AugmentedArc welding simulators.

- **Create and manage your own welding curriculum**
  - Create quizzes, theory and welding simulation exercises
  - Use pre-developed exercises or fully customize your own exercise parameters, technique and scoring criteria
  - Offline mode allows you to manage the content from anywhere

- **Manage student progress**
  - Review the complete history and detailed results of student activities
  - View real-time results of welding simulations
  - View statistics and download reports for individual students or entire class

System is warranted for one year, parts and labor.

Miller Electric Mfg. LLC  
Equipment Sales US and Canada  
MillerWelds.com

An ITW Welding Company  
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P.O. Box 1079  
Appleton, WI 54912-1079 USA  
Phone: 866-931-9730  
FAX: 800-637-2315  
International Phone: 920-735-4554  
International FAX: 920-735-4125
Optimize instructor efficiency by using the Teacher software to create a virtual classroom with customized curriculum, quizzes and weld exercises. Real-time feedback is provided on users’ technique to help correct errors. Reinforce proper welding practices and accelerate skill advancement prior to actual live arc welding in a lab. Reduce overall training time compared to traditional methods, with the realistic live arc welding simulation of the AugmentedArc. Minimize material cost by saving wire, gas and workpieces in this simulation environment allowing students to define their welding skills before beginning live arc welding. Build a larger, more-skilled welding workforce when computer-savvy individuals are drawn to welding education programs that increase their success with live arc welding.

Augmented Reality Displays

AugmentedArc display
- Helmet’s external optical sensor captures and sends images of coded devices and workpieces to AugmentedArc simulator
- Simulator generates three-dimensional images of metal workpieces, augmenting them into a real-world environment
- Display on simulator replicates the view inside helmet to give real-time feedback

Welding simulation screen
- Visual graphical aids guide the user to achieve target parameters
- Adherence to pre-determined or custom welding parameters is monitored, with confirmation when maintained or alerts when exceeded
- Realistic arc sounds from inside helmet speakers accompany the visuals for a truly immersive experience

Post-weld feedback screen
- User’s performance is scored, graphed and recorded for playback
- Performance feedback on various parameters is provided
- Video is stored and available for replay for student and instructor review via teacher software

Specifications (Subject to change without notice.)

<table>
<thead>
<tr>
<th>Input Power</th>
<th>Processes</th>
<th>Welding Positions</th>
<th>Joints</th>
<th>Dimensions</th>
<th>Net Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>115 V, 15 A, 60 Hz 230 V, 10 A, 50 Hz</td>
<td>GMAW FCAW SMAW GTAW</td>
<td>1F–4F, 1G–6G</td>
<td>Bead on plate, t-joint, butt joint, lap joint, pipe-to-plate, butt pipe</td>
<td>Simulator H: 21 in. (533 mm) W: 9.38 in. (238 mm) D: 17.25 in. (438 mm)</td>
<td>Simulator 20.7 lb. (9.4 kg) Welding helmet 1.97 lb. (0.9 kg)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Voltage/Amperage Selection</th>
<th>Polarity Selection</th>
<th>Shielding Gas Selection</th>
<th>Wire Speed Selection</th>
<th>Base Material Selection</th>
<th>Workpiece Selection</th>
<th>Stick Electrode Selection</th>
<th>Diameter Selection</th>
</tr>
</thead>
<tbody>
<tr>
<td>GMAW 10–38 V 50–425 A FCAW 10–38 V 50–425 A SMAW 50–425 A GTAW 50–425 A</td>
<td>DCEP DCEN AC</td>
<td>CO₂: Argon O₂: Argon CO₂: Argon</td>
<td>GMAW/FCAW 50–1,000 ipm (1.27–25.4 m/min.)</td>
<td>Carbon steel Stainless steel Aluminum</td>
<td>1/8, 1/4, 3/8 in. (3.2, 6.4, 9.5 mm)</td>
<td>E7018 E6010 E6013</td>
<td>Solid wire .030, .035, .045 in. (0.8, 1.0, 1.2 mm) Stick electrode 1/8, 3/32, 5/32 in. (2.50, 3.25, 4.0 mm) Filler rod 5/64, 3/32 in. (2.0, 2.4 mm)</td>
</tr>
</tbody>
</table>
AugmentedArc® Controller 301395
Provides the capability to link multiple AugmentedArc systems together into a virtual classroom environment.

Heavy-Duty Transportation Cases 951775
Includes two heavy-duty cases which provide rugged protection for the complete system during transportation or storage. One case holds helmet and AugmentedArc unit, and the second case holds MIG gun, SMAW stinger, TIG torch, workpieces and work stand.

TIG Foot Pedal Kit 286033
Includes TIG foot pedal, connection cable and adapter cable.

Magnifying Lenses
212238 1.50
212240 2.00
212242 2.50

Replacement Components

AugmentedArc® Router 277397
278181 Classroom
Select router based on configuration being used. Includes Ethernet cable.

Work Stand 277266
Allows for training in out-of-position applications.

MIG Gun Replacement 301401
Note: MIG gun AR nozzle sold separately.

MIG Gun AR Nozzle 277269

SMAW Stinger Replacement 277268

SMAW Electrode/TIG Filler Rod 277267
Electrode/Filler Rod AR Tip 279460

TIG Torch Replacement 301400

TIG Torch AR Nozzle 283068

Black Infinity™ AR Helmet LED Cover Replacement 276240

Replacement Gen III Headgear 271325
Headgear with oversized comfort cushion provides extensive adjustability, settings and enhanced support.

Headgear Suspension Pad 271326
Enhances comfort of Gen II and III headgear.

Magnetic Magnifying Lens Holder 286018

Workpieces

Butt Joint Workpiece 277274

T-Joint Workpiece 277270

Pipe-to-Plate Workpiece 277276

Butt Pipe Workpiece 277275

Lap Joint Workpiece 277273
### Equipment

<table>
<thead>
<tr>
<th>Equipment</th>
<th>Stock No.</th>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
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<tbody>
<tr>
<td>AugmentedArc® System</td>
<td>951823</td>
<td>See front page for system components</td>
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### Accessories

<table>
<thead>
<tr>
<th>Equipment</th>
<th>Stock No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>AugmentedArc Controller</td>
<td>301395</td>
<td>For multiple system connectivity</td>
</tr>
<tr>
<td>Heavy-Duty Transportation Cases</td>
<td>951775</td>
<td>Package including two cases that protect the complete system</td>
</tr>
<tr>
<td>TIG Foot Pedal Kit</td>
<td>286033</td>
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<tr>
<td>Magnifying Lenses</td>
<td>212238</td>
<td>1.50</td>
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<tr>
<td></td>
<td>212240</td>
<td>2.00</td>
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<tr>
<td></td>
<td>212242</td>
<td>2.50</td>
</tr>
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### Replacement Components

<table>
<thead>
<tr>
<th>Equipment</th>
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<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>AugmentedArc Router</td>
<td>277397</td>
<td>Stand-alone router. With Ethernet cable</td>
</tr>
<tr>
<td></td>
<td>278181</td>
<td>Classroom router. With Ethernet cable</td>
</tr>
<tr>
<td>Work Stand</td>
<td>277266</td>
<td>For out-of-position applications</td>
</tr>
<tr>
<td>MIG Gun</td>
<td>301401</td>
<td>AR nozzle NOT included</td>
</tr>
<tr>
<td>MIG Gun AR Nozzle</td>
<td>277269</td>
<td></td>
</tr>
<tr>
<td>SMAW Stinger</td>
<td>277268</td>
<td>Electrode and AR tip NOT included</td>
</tr>
<tr>
<td>SMAW Electrode/TIG Filler Rod</td>
<td>277267</td>
<td></td>
</tr>
<tr>
<td>Electrode/Filler Rod AR Tip</td>
<td>279460</td>
<td></td>
</tr>
<tr>
<td>TIG Torch</td>
<td>301400</td>
<td>Filler rod and AR nozzle NOT included</td>
</tr>
<tr>
<td>TIG Torch AR Nozzle</td>
<td>283068</td>
<td></td>
</tr>
<tr>
<td>Black Infinity™ AR Helmet LED Cover</td>
<td>276240</td>
<td></td>
</tr>
<tr>
<td>Replacement Gen III Headgear</td>
<td>271325</td>
<td></td>
</tr>
<tr>
<td>Headgear Suspension Pad</td>
<td>271326</td>
<td></td>
</tr>
<tr>
<td>Magnetic Magnifying Lens Holder</td>
<td>286018</td>
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### Workpieces

<table>
<thead>
<tr>
<th>Workpiece</th>
<th>Stock No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butt Joint Workpiece</td>
<td>277274</td>
</tr>
<tr>
<td>T-Joint Workpiece</td>
<td>277270</td>
</tr>
<tr>
<td>Pipe-to-Plate Workpiece</td>
<td>277276</td>
</tr>
<tr>
<td>Butt Pipe Workpiece</td>
<td>277275</td>
</tr>
<tr>
<td>Lap Joint Workpiece</td>
<td>277273</td>
</tr>
</tbody>
</table>

**Date:**

**Total Quoted Price:**

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