

Liners for Optional Head Tube Assemblies (Order from Miller Service Parts.)

Fastip™ Liners for Spoolmatic® Pro and XR™-Pistol-Pro

(4-inch assemblies)

M1272 .030–.040 in. (0.8–1.0 mm)

M1273 3/64 and 1/16 in. (1.2 and 1.6 mm)

(6-inch assemblies)

M1430 .030–.040 in. (0.8–1.0 mm)

M1365 3/64 and 1/16 in. (1.2 and 1.6 mm)

(8-inch assemblies)

M1337 .030–.040 in. (0.8–1.0 mm)

M1338 3/64 and 1/16 in. (1.2 and 1.6 mm)

Bernard™ Quik Tip™ Tight-Access Liners for Spoolmatic® Pro and XR™-Pistol-Pro

(10-inch assemblies)

M1427 .030–.040 in. (0.8–1.0 mm)

M1421 3/64 and 1/16 in. (1.2 and 1.6 mm)



Universal Teflon® Liner Kit

#262 707 .030–.040 in. (0.8–1.0 mm)

black liners

#262 705 3/64 and 1/16 in. (1.2 and 1.6 mm)

yellow liners

Includes five 14-inch liners and cutter. Liners can be cut to correct length for any pistol or gooseneck-style gun. Cutter provides a straight, clean cut to reduce shaving and feeding problems.

Teflon® Liner Cutter #258 863

Genuine Miller® Accessories

Hose and Cable Extension Kits

#132 228 25 ft. (7.6 m)

#132 229 50 ft. (15 m)

Extends Spoolmatic Pro away from the control box. Convenient plug-in connections. Includes gas hose, control cord, and weld power cable with International-style insulated connector.

Leather Cable Cover

#241 159 15 ft. (4.6 m)

#241 160 30 ft. (9 m)

Protects gun hose and cable assembly from wear and abrasion. Features full-length hook-and-loop closure for ease of maintenance or replacement.



One-Pound (0.5 kg) Spool Canister

#132 230

Ideal for use with XR guns if a small job arises requiring a different wire size and/or wire type that does not justify a 12-inch (305 mm) spool of wire. The XR feed cable is removed if the spool canister is being used. Canister accommodates 4-inch (102 mm) spools of wire.



50-Degree Curved Nozzle Kit-A **#264 064**

(Order from Miller Service Parts.)

Directly attaches to Spoolmatic Pro, XR-Aluma-Pro or XR-Pistol-Pro for access to confined weld joint areas. Used with .030–1/16 inch (0.8–1.6 mm) wire. Kit includes two of each size contact tip to accommodate all wire sizes, nozzle adapter kit and curved nozzle. Uses standard straight head tube liner.

Replacement Contact Tips for 50-Degree Curved Nozzle

(Order from Miller Service Parts.)

#148 155 .030- and .035-in.

(0.8 and 0.9 mm) wire

#148 154 .047-in. (1.2 mm) wire

#148 156 1/16-in. (1.6 mm) wire

50-Degree Curved Nozzle Insulator Kit

#264 066

(Order from Miller Service Parts.)

Sleeve goes over center of curved nozzle to protect operator from heat. For use with 50-Degree Curved Nozzle Kit-A.

1/16-Inch (1.6 mm) Wire Kit **#230 708**

Specially designed for 1/16-inch wire. Includes idler roll, head tube liner and inlet guide. Required when running 1/16-inch wires. Not included with standard Spoolmatic Pro gun.