

Spoolmatic Spool Gun Controls

Spoolmatic Hook-Up Recommendations

CV Power Supply	Spoolmatic
Millermatic® Vintage*	Need Module #043 084
Millermatic® DVI™*, DVI ₂ ™*, 210*, 212*	Need Adapter Cable #195 287 (WFS controlled at machine)
Millermatic® 212 Auto-Set™, 250X*, 251*, 252, 300 w/meters*, 350*, 350P, Shopmate™ 300 DX	Direct Hook-Up
AlumaPower™ MPa, CP Series, Deltaweld® Series, Dimension™ Series, Invision™ MPa, Regency® 250*, Shopmaster™*, XMT® Series, PipePro® 304*, Trailblazer® 275, 275 DC*, 302*, 302 Air Pak™, 325	Need WC-24 #137 549
Bobcat™ Series, Miller Legend® 302*	Need WC-115A #137 546-01-1

*Discontinued product.



WC-115A Weld Control

#137 546 Without contactor

#137 546-01-1 With contactor

This control operates on 115 VAC, and is designed primarily for CC DC power sources. It can also be used with CV power sources or DC engine drives supplying 115 VAC.

When used with a CC source, the

control circuit functions in a voltage-sensing mode. When used with a CV source, it functions as a constant-speed circuit.

Standard features include a wire run-in control and a drive motor acceleration control which ensure optimum arc starting performance, regardless of the type of power source being used. The WC-115A comes with a 10-foot (3 m), wall-type plug power cord.



WC-24 Weld Control #137 549

Packaged in a compact, lightweight, non-metallic enclosure, the WC-24 easily mounts directly on the power source. It's designed for use with Miller CV power sources supplying 24 VAC and 14-pin receptacles. The control includes a board-mounted potentiometer which can alter the drive motor acceleration rate to optimize arc starting performance.