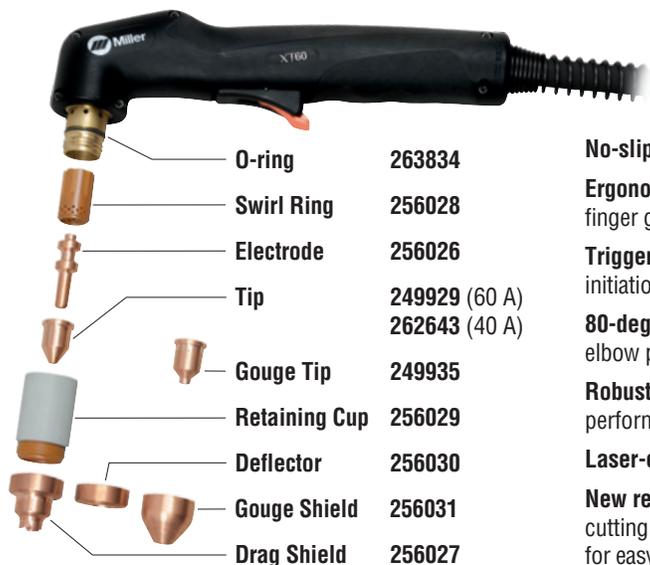


XT60 and XT60M Replacement Torches and Consumables



XT60 Hand-Held Torch

- 249953 20 ft. (6.1 m)
- 249954 50 ft. (15.2 m)

No-slip grip for easy control and torch dexterity.

Ergonomic design with unique thumb guide and finger grip contours.

Trigger guard protects against inadvertent arc initiation.

80-degree handle provides natural arm and elbow positioning while cutting.

Robust tip front end design optimizes arc performance and tip life.

Laser-etched tip for easy identification.

New retaining cup design provides increased cutting visibility and quick turn for easy consumable change.

Strain relief is durable and corrosion resistant, and **more flexible cable** has improved bend radius.



Note: Replacing drag shield with deflector offers improved arc visibility while maintaining 1/16-inch standoff. For gouging, replace the tip and drag shield with gouge tip and gouge shield. The rest of the XT60 consumables are common.

XT60M Machine Torch

- 249955 25 ft. (7.6 m), long body
- 249956 50 ft. (15.2 m), long body
- 257464 25 ft. (7.6 m), short body
- 263952 50 ft. (15.2 m), short body



Shield Sense Tab 263310

Included in Automation Kits, not included with torches.

Machine Shield 265226

Note: The XT60M consumables are the same as the XT60 consumables, except for the machine shield.

Ordering Information

Power Source	Stock No.	Description	Qty.	Price
Spectrum® 875 208/230 V, 1-phase	907583	With 20 ft. (6.1 m) XT60 hand-held torch		
	907583001	With 50 ft. (15.2 m) XT60 hand-held torch		
	907583002	With 25 ft. (7.6 m) XT60M long body machine torch		
Spectrum® 875 Auto-Line™ 208–575 V, 1- or 3-phase	907584	With 20 ft. (6.1 m) XT60 hand-held torch		
	907584001	With 50 ft. (15.2 m) XT60 hand-held torch		
	907584002	With 25 ft. (7.6 m) XT60M long body machine torch		
	907584004	With 50 ft. (15.2 m) XT60M long body machine torch		
Replacement Torches and Consumables	(See above)	Order from Miller Service Parts		
Accessories				
Automation Accessories		See page 3 for kits and accessories		
Protective Cover	300388	See page 3		
Full KVA Adapter Cord	300517	Adapts engine drive 120/240 V plug to Spectrum® 240 V plug		
RTI Filter and Bracket	300491	See page 3		
RTI Filter Replacement Element	212771	For RTI filter 300491. Order from Miller Service Parts		
XT60 Consumable Kit	256033	Order from Miller Service Parts		
Plasma Standoff Roller Guide	253054	Order from Miller Service Parts		
Plasma Circle-Cutting Guide	253055	Order from Miller Service Parts		
Suction/Magnetic Pivot Base	195979	Order from Miller Service Parts		
In-Line Air Filter Kit	228926	Order from Miller Service Parts		
In-Line Air Filter Replacement Element	228928	For in-line filter 228926. Order from Miller Service Parts		
Torch Cable Covers		See page 3. Order from Miller Service Parts		
Flexible Work Cable w/Heavy-Duty Clamp	234838	20 ft. (6.1 m) cable with quick connect. Order from Miller Service Parts		
	234930	50 ft. (15.2 m) cable with quick connect.		
Safety Glasses		See page 3. Order from Miller Service Parts		

Date:

Total Quoted Price:

Distributed by:

